

CP
CALCUL :
L'addition posée
Pose et calcule :

$$352 + 37 =$$

$$\begin{array}{r}
 352 \\
 37 \\
 + \\
 \hline
 = 389
 \end{array}$$

$$324 + 548 =$$

$$\begin{array}{r}
 324 \\
 548 \\
 + \\
 \hline
 = 872
 \end{array}$$

$$87 + 259 =$$

$$\begin{array}{r}
 +1 \\
 87 \\
 +259 \\
 + \\
 \hline
 = 346
 \end{array}$$

$$468 + 68 =$$

$$\begin{array}{r}
 +1 \\
 468 \\
 68 \\
 + \\
 \hline
 = 536
 \end{array}$$

$$605 + 296 =$$

$$\begin{array}{r}
 +1 \\
 605 \\
 296 \\
 + \\
 \hline
 = 901
 \end{array}$$

$$240 + 327 + 18 =$$

$$\begin{array}{r}
 +1 \\
 240 \\
 +327 \\
 + \\
 18 \\
 + \\
 \hline
 = 585
 \end{array}$$

$$32 + 450 + 304 =$$

$$\begin{array}{r}
 32 \\
 450 \\
 +304 \\
 + \\
 \hline
 = 786
 \end{array}$$

$$196 + 317 + 432 =$$

$$\begin{array}{r}
 +1 \\
 196 \\
 317 \\
 + \\
 432 \\
 + \\
 \hline
 = 945
 \end{array}$$

$$40 + 29 + 785 =$$

$$\begin{array}{r}
 +1 \\
 40 \\
 +129 \\
 + \\
 785 \\
 + \\
 \hline
 = 854
 \end{array}$$